

Operative METALS Executive filler metals provide unparalleled quality, consistency, and reliability. Designed to produce the highest quality welds, they will meet and exceed the performance standards necessary in today's demanding industrial environment. Available throughout North America from our qualified distributor partners; call today to begin your Executive experience.

STAINLESS STEEL SOLID WIRE -	CRAANA	CTAM	CAMAL 1	CTDID
STAINLESS STEEL SOLID WINE -	GIVIAVV	, GIAW	, JAVV	JINIE

AWS/SFA A5.9

Executive 16-8-2	Executive 308Si/LSi	Executive 312	Executive 410
Executive 218	Executive 309/309L	Executive 317L	Executive 410NiMo
Executive 2209	Executive 309Si/LSi	Executive 320LR	Executive 420
Executive 2594	Executive 309LMo	Executive 330	Executive 430
Executive 307Si	Executive 316/316L	Executive 347	Executive 439TiCu
Executive 308/308H	Executive 316Si/LSi	Executive 385	Executive 630 (17/4 PH)
Executive 308/308L	Executive 310	Executive 409Nb (409Cb)	

¹ Flux for Stainless SAW is also available from stock.

STAINLESS STEEL FLUX CORED WIRE - [FCAW]

AWS/SFA A5.22

Executive 2209P	Executive 309L	Executive 316L	Executive 347
Executive 308L	Executive 309L TG	Executive 316L TG	Executive 410NiMoP
Executive 308L TG	Executive 309LP	Executive 316LP	
Executive 308LP	Executive 309LMo	Executive 330	

STAINLESS STEEL COATED ELECTRODE - [SMAW]

AWS/SFA A5.4

Executive 16-8-2	Executive 309/309L	Executive 310	Executive 330
Executive 2209	Executive PLUS 309/309L	Executive 312	Executive 347/347H
Executive 2594	Executive 316/316L	Executive 317/317L	Executive 410
Executive 308/308L	Executive PLUS 316/316L	Executive 320LR	Executive 410NiMo
Executive PLUS 308/308I			

NICKEL SOLID WIRE - [GMAW, GTAW, SAW 1, STRIP]

AWS/SFA A5.14

Executive 59 (ERNiCrMo-13)	Executive 82 (ERNiCr-3)	Executive 622 (ERNiCrMo-10)
Executive 60 (ERNiCu-7)	Executive 99 (ERNi-CI)	Executive 625 (ERNiCrMo-3)
Executive 61 (ERNi-1)	Executive 601 (ERNiCrFe-11)	Executive C-276 (ERNiCrMo-4)
Executive 67 (ERCuNi)	Executive 617 (ERNiCrCoMo-1)	Executive 686 (ERNiCrMo-14)

¹ Flux for Nickel SAW is also available.

NICKEL FLUX CORED WIRE - [FCAW]

Executive 117 FC (ENiCrCoMo1) Executive 182 FC (ENiCrFe3)

Executive 622 AP FC (ENiCrMo10)

Executive C-276 AP FC (ENiCrMo4) Executive 625 AP FC (ENiCrMo3)

Executive 190 FC (ENiCu7)

AWS/SFA A5.34

Executive 82 FC (ENiCr3) Executive Weld-A FC (ENiCrFe2)

Executive Ni-Cast



^{*}A variety of sizes and packaging options are available on request.

^{*} Nickel coated electrodes are also available from stock.

LOW ALLOY WIRE - [GMAW, GTAW, FCAW, SAW]

AWS/SFA A5.23/5.28/5.29

Executive 80S/90S-D2	Executive 80S-B8	Executive 120S-1
Executive 80S-B2	Executive 90S-B9	Executive EB2 / EB2R
Executive 70S-B2L	Executive 80S-Ni1	Executive EB3 / EB3R
Executive 90S-B3	Executive 80C-Ni1	Executive EB6
Executive 80S-B3L	Executive 81-Ni1	Executive EB8
Executive 80S-B6	Executive 100S-1	Executive EB9

^{*}Low alloy coated electrodes are also available from stock.

HARDFACING CORED WIRE AND COATED ELECTRODE SOLUTIONS - [FCAW, SMAW]

NO AWS CLASSIFICATION

Executive Max-Wear

Chrome carbide alloy designed to provide excellent abrasion resistance with moderate impact.

Executive Tuff-Weld

Ni-Cr-Mn work hardening wire designed to resist impact or as a buildup or overlay wire.

Executive Opti-Wear T

Highly engineered chrome carbide tubular electrode for severe abrasion and moderate impact.

CARBON STEEL SOLID WIRE - [GMAW, GTAW] **AWS/SFA A5.18**

Executive 70S-2 Executive 70S-6 (CCX) Executive 70S-3 Executive 70S-6 (CF) Executive 70S-6 (CFP) 1 Executive 70S-6 (CC)

¹ CVN tested at -50°C (-58°F) with excellent impact results

CARBON STEEL CORED WIRE - [FCAW, MCAW] AWS/SFA - A5.18/A5.20/A5.36

Executive 70C-6 MC (E70C-6M H4) 1

Executive 71CM (E71T-1C/1M-9C/9M H8) 1, 2

Executive 71T-11 (E71T-11) Executive 71T-12MJ (H4)³

¹ Certification to AWS D1.8 for critical seismic applications.

² Includes certification to ABS.

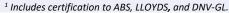
³ CVN tested at -46°C (-51°F) with excellent impact results

CARBON STEEL COATED ELECTRODE – [SMAW] AWS/SFA A5.1

Executive PLUS 7018-1 (E7018-1 H4 R) 1

COBALT WIRE & ELECTRODE - [MCAW, GTAW, SMAW] **AWS/SFA A5.21**

Executive Cobalt 1 **Executive Cobalt 12 Executive Cobalt 21** Executive Cobalt 6



ALUMINUM SOLID WIRE - [GMAW, GTAW]

COPPER ALLOYS AND TITANIUM – [GMAW, GTAW] AWS/SFA A5.7 / A5.16

Executive C656 (ERCuSi-A) Executive Ti-1 **Executive Ti-2** Executive C618 (ERCuAl-A2)

Executive DE-OX COPPER (ERCu)

* Additional grades and formats are available on request.



*A variety of sizes and packaging options are available on request.

EXECUTIVE FILLER METALS

AWS/SFA A5.10

Executive 1100

Executive 4043

Executive 4047

Exocor has been providing 'Executive' service to the North American filler metal customers since 1997. We operate multiple distribution centers throughout the United States and Canada ensuring reliable just-in-time deliveries to most major markets.

Executive 5183

Executive 5356

Executive 5554

Executive 5556

Every member of the Exocor team is committed to providing a level of excellence in all their activities directed at achieving maximum customer satisfaction. In other words, 'Doing the common uncommonly well'!





