

Executive filler metals provide unparalleled quality, consistency, and reliability. Designed to produce the highest quality welds, they will meet and exceed the performance standards necessary in today's demanding industrial environment. Available throughout North America from our qualified distributor partners; call today to begin your Executive experience.

**STAINLESS STEEL SOLID WIRE – [GMAW, GTAW, SAW <sup>1</sup>, STRIP] AWS/SFA A5.9**

Executive 16-8-2	Executive 308Si/LSi	Executive 312	Executive 410
Executive 218	Executive 309/309L	Executive 317L	Executive 410NiMo
Executive 2209	Executive 309Si/LSi	Executive 320LR	Executive 420
Executive 2594	Executive 309LMo	Executive 330	Executive 430
Executive 307Si	Executive 316/316L	Executive 347	Executive 439TiCu
Executive 308/308H	Executive 316Si/LSi	Executive 385	Executive 630 (17/4 PH)
Executive 308/308L	Executive 310	Executive 409Nb (409Cb)	

<sup>1</sup> Flux for Stainless SAW is also available from stock.  
 \* A variety of sizes and packaging options are available on request.

**STAINLESS STEEL FLUX CORED WIRE – [FCAW] AWS/SFA A5.22**

Executive 2209P	Executive 309L	Executive 316L	Executive 347
Executive 308L	Executive 309L TG	Executive 316L TG	Executive 410NiMoP
Executive 308L TG	Executive 309LP	Executive 316LP	
Executive 308LP	Executive 309LMo	Executive 330	

**STAINLESS STEEL COATED ELECTRODE – [SMAW] AWS/SFA A5.4**

Executive 16-8-2	Executive 309/309L	Executive 310	Executive 330
Executive 2209	Executive PLUS 309/309L	Executive 312	Executive 347/347H
Executive 2594	Executive 316/316L	Executive 317/317L	Executive 410
Executive 308/308L	Executive PLUS 316/316L	Executive 320LR	Executive 410NiMo
Executive PLUS 308/308L			

**NICKEL SOLID WIRE – [GMAW, GTAW, SAW <sup>1</sup>, STRIP] AWS/SFA A5.14**

Executive 59 (ERNiCrMo-13)	Executive 82 (ERNiCr-3)	Executive 622 (ERNiCrMo-10)
Executive 60 (ERNiCu-7)	Executive 99 (ERNi-CI)	Executive 625 (ERNiCrMo-3)
Executive 61 (ERNi-1)	Executive 601 (ERNiCrFe-11)	Executive C-276 (ERNiCrMo-4)
Executive 67 (ERCuNi)	Executive 617 (ERNiCrCoMo-1)	Executive 686 (ERNiCrMo-14)

<sup>1</sup> Flux for Nickel SAW is also available.  
 \* Nickel coated electrodes are also available from stock.

**NICKEL FLUX CORED WIRE – [FCAW] AWS/SFA A5.34**

Executive 117 FC (ENiCrCoMo1)	Executive 82 FC (ENiCr3)
Executive 182 FC (ENiCrFe3)	Executive Weld-A FC (ENiCrFe2)
Executive 622 AP FC (ENiCrMo10)	Executive Ni-Cast
Executive C-276 AP FC (ENiCrMo4)	
Executive 625 AP FC (ENiCrMo3)	
Executive 190 FC (ENiCu7)	



**LOW ALLOY WIRE – [GMAW, GTAW, FCAW, SAW]**

**AWS/SFA A5.23/5.28/5.29**

Executive 80S/90S-D2  
Executive 80S-B2  
Executive 70S-B2L  
Executive 90S-B3  
Executive 80S-B3L  
Executive 80S-B6

Executive 80S-B8  
Executive 90S-B9  
Executive 80S-Ni1  
Executive 80C-Ni1  
Executive 81-Ni1  
Executive 100S-1

Executive 120S-1  
Executive EB2 / EB2R  
Executive EB3 / EB3R  
Executive EB6  
Executive EB8  
Executive EB9

*\* Low alloy coated electrodes are also available from stock.*

**HARDFACING CORED WIRE AND COATED ELECTRODE SOLUTIONS – [FCAW, SMAW]**

**NO AWS CLASSIFICATION**

**Executive Max-Wear**  
Chrome carbide alloy designed to provide excellent abrasion resistance with moderate impact.

**Executive Tuff-Weld**  
Ni-Cr-Mn work hardening wire designed to resist impact or as a buildup or overlay wire.

**Executive Opti-Wear T**  
Highly engineered chrome carbide tubular electrode for severe abrasion and moderate impact.

**CARBON STEEL SOLID WIRE – [GMAW, GTAW]  
AWS/SFA A5.18**

Executive 70S-2                      Executive 70S-6 (CCX)  
Executive 70S-3                      Executive 70S-6 (CF)  
Executive 70S-6 (CC)              Executive 70S-6 (CFP)<sup>1</sup>

<sup>1</sup> CVN tested at -50°C (-58°F) with excellent impact results

**CARBON STEEL CORED WIRE – [FCAW, MCAW]  
AWS/SFA - A5.18/A5.20/A5.36**

Executive 70C-6 MC (E70C-6M H4)<sup>1</sup>  
Executive 71CM (E71T-1C/1M-9C/9M H8)<sup>1,2</sup>  
Executive 71T-11 (E71T-11)  
Executive 71T-12MJ (H4)<sup>3</sup>

<sup>1</sup> Certification to AWS D1.8 for critical seismic applications.

<sup>2</sup> Includes certification to ABS.

<sup>3</sup> CVN tested at -46°C (-51°F) with excellent impact results

**CARBON STEEL COATED ELECTRODE – [SMAW]  
AWS/SFA A5.1**

Executive PLUS 7018-1 (E7018-1 H4 R)<sup>1</sup>

<sup>1</sup> Includes certification to ABS, LLOYDS, and DNV-GL.

**COBALT WIRE & ELECTRODE – [MCAW, GTAW, SMAW]  
AWS/SFA A5.21**

Executive Cobalt 1                      Executive Cobalt 12  
Executive Cobalt 6                      Executive Cobalt 21

**ALUMINUM SOLID WIRE – [GMAW, GTAW]  
AWS/SFA A5.10**

Executive 1100                      Executive 5183  
Executive 4043                      Executive 5356  
Executive 4047                      Executive 5554  
   Executive 5556

*\* A variety of sizes and packaging options are available on request.*

**COPPER ALLOYS AND TITANIUM – [GMAW, GTAW]  
AWS/SFA A5.7 / A5.16**

Executive C656 (ERCuSi-A)              Executive Ti-1  
Executive C618 (ERCuAl-A2)              Executive Ti-2  
Executive DE-OX COPPER (ERCu)

*\* Additional grades and formats are available on request.*



SAI GLOBAL  
ISO 9001  
Quality

**EXECUTIVE FILLER METALS**

Exocor has been providing 'Executive' service to the North American filler metal customers since 1997. We operate multiple distribution centers throughout the United States and Canada ensuring reliable just-in-time deliveries to most major markets.

Every member of the Exocor team is committed to providing a level of excellence in all their activities directed at achieving maximum customer satisfaction. In other words, 'Doing the common uncommonly well'!



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