



Safety Data Sheet

acc. to OSHA HCS

Printing date 04/29/2015

Reviewed on 04/28/2015

1 Identification

- **Product identifier**
- **Trade name: RECORD CuNiW**
- **Relevant identified uses of the substance or mixture and uses advised against**
No further relevant information available.
- **Details of the supplier of the safety data sheet**
- **Manufacturer/Supplier:**
voestalpine Böhler Welding Belgium s.a.
Rue de l'Yser, 2
B-7180 SENEFFE

Tel.: +32 (0) 64 52 00 06
Fax.: +32 (0) 64 52 00 01

www.voestalpine.com/welding
- **Information department:**
Nicolas Turomsza
R&D
+32 (0) 64 52 00 44
- **Emergency telephone number:**
Tel.: +32 (0) 64 52 00 06
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www.voestalpine.com/welding

2 Hazard(s) identification

- **Classification of the substance or mixture**
Eye Dam. 1 H318 Causes serious eye damage.
Carc. 1A H350 May cause cancer.
- **Classification according to Directive 67/548/EEC or Directive 1999/45/EC**

Short term overexposure to welding fumes may result in discomfort such as metal fume fever, dizziness, nausea, or dryness or irritation of nose, throat or eyes and may aggravate preexisting respiratory problems (e.g. asthma, emphysema).

Long term overexposure to welding fumes can lead to siderosis (iron deposits in lung) and may affect pulmonary function.

Manganese overexposure can affect the central nervous system, resulting in impaired speech and movement.

The primary entry route for welding fumes and gases is by inhalation. Bronchitis and some lung fibrosis have been reported.

Repeated exposure to fluorides may cause excessive calcification of the bone and calcification of ligaments of the ribs, pelvis and spinal column. May cause skin rash.

Arc rays can injure eyes and burn skin. Electric shock can kill. Before use, read and understand the manufacturer's instructions, MSDS's and your employer's safety practices.
- **Information concerning particular hazards for human and environment:**
The product has to be labeled due to the calculation procedure of international guidelines.
- **Classification system:**
The classification was made according to the latest editions of international substances lists, and expanded upon from company and literature data.

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- **Label elements -**
- **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).
- **Hazard pictograms**



GHS05 GHS08

- **Signal word** Danger
- **Hazard-determining components of labeling:**
calcium oxide
silicon dioxide
- **Hazard statements**
Causes serious eye damage.
May cause cancer.
- **Precautionary statements**
Wear eye protection / face protection.
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.
Continue rinsing.
Immediately call a poison center/doctor.
IF exposed or concerned: Get medical advice/attention.
Store locked up.
Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Classification system:**

· **NFPA ratings (scale 0 - 4)**



Health = 1
Fire = 0
Reactivity = 0

· **HMIS-ratings (scale 0 - 4)**



Health = *1
Fire = 0
Reactivity = 0

- **Other hazards**
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.

3 Composition/information on ingredients

- **Chemical characterization: Mixtures**
- **Description:** Mixture of the substances listed below with nonhazardous additions.

· **Dangerous components:**

7789-75-5	calcium fluoride	12.5-25%
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1344-28-1	aluminium oxide		12.5-25%
14808-60-7	silicon dioxide	<ul style="list-style-type: none"> Xn R20-48 Carc. 1A, H350 Acute Tox. 4, H332 	2.5-5%
1305-78-8	calcium oxide	<ul style="list-style-type: none"> Xi R41 Eye Dam. 1, H318 	2.5-5%

· **nonhazardous components:**

Inorganic binder 5-15 %
Water Rest

4 First-aid measures

- **Description of first aid measures**
- **General information:** Seek medical treatment.
- **After inhalation:** Supply fresh air; consult doctor in case of complaints.
- **After skin contact:** Seek immediate medical advice.
- **After eye contact:** Rinse opened eye for several minutes under running water.
- **After swallowing:** Seek medical treatment.
- **Most important symptoms and effects, both acute and delayed** No further relevant information available.
- **Indication of any immediate medical attention and special treatment needed**
No further relevant information available.

5 Fire-fighting measures

- **Extinguishing media**
- **Suitable extinguishing agents:** Suitable to surrounding conditions
- **Special hazards arising from the substance or mixture** No further relevant information available.
- **Advice for firefighters**
- **Protective equipment:** Wear fully protective suit.

6 Accidental release measures

- **Personal precautions, protective equipment and emergency procedures**
Ensure adequate ventilation
Use respiratory protective device against the effects of fumes/dust/aerosol.
- **Environmental precautions:** Do not allow to enter sewers/ surface or ground water.
- **Methods and material for containment and cleaning up:** Pick up mechanically.
- **Reference to other sections**
See Section 7 for information on safe handling.
See Section 8 for information on personal protection equipment.
See Section 13 for disposal information.

7 Handling and storage

- **Handling:**
- **Precautions for safe handling** Ensure that suitable extractors are available on processing machines
- **Information about protection against explosions and fires:** No special measures required.

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- **Conditions for safe storage, including any incompatibilities**
- **Storage:**
- **Requirements to be met by storerooms and receptacles:**
Store only in the original receptacle.
Prevent any seepage into the ground.
- **Information about storage in one common storage facility:** Not required.
- **Further information about storage conditions:**
Store under lock and key and with access restricted to technical experts or their assistants only.
Store in 5-35° C. Heat and sunlight will increase pressure and may lead to the bottle to swell.
- **Specific end use(s)** No further relevant information available.

8 Exposure controls/personal protection

- **Control parameters**

- **Components with limit values that require monitoring at the workplace:**

7789-75-5 calcium fluoride

EL Long-term value: 2.5 mg/m³
as F

1344-28-1 aluminium oxide

EL Long-term value: 1.0 mg/m³
respirable, as Al

EV Long-term value: 10 mg/m³
total dust

14808-60-7 silicon dioxide

EL Long-term value: 0.025 mg/m³
ACGIH A2; IARC 1

EV Long-term value: 0.10* mg/m³
*respirable fraction

1305-78-8 calcium oxide

EL Long-term value: 2 mg/m³

EV Long-term value: 2 mg/m³

- **Additional information:** The lists that were valid during the creation were used as basis.

- **Exposure controls**

- **Personal protective equipment:**

- **General protective and hygienic measures:** Wash hands before breaks and at the end of work.

- **Breathing equipment:**

Filter B
Filter P2

- **Protection of hands:**

Heat protection gloves (non-combustible)

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Penetration time of glove material**

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

- **Eye protection:** Not required.

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· **Body protection:**

Protective work clothing

Wear hand, head, and body protection which help to prevent injury from radiation, sparks, and electrical shock. See ANSI Z49.1. At a minimum this includes welder's gloves and a protective face shield, and may include arm protectors, aprons, hats, shoulder protection, and well as dark substantial clothing. Train the welder not to touch live electrical parts and to insulate himself from work and ground.

9 Physical and chemical properties

· **Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· Form:	Powder
· Color:	Grey
· Odor:	Odorless
· Odour threshold:	Not determined.

· **pH-value:** Not applicable.

· **Flash point:** Not applicable.

· **Flammability (solid, gaseous):** Not determined.

· **Decomposition temperature:** Not determined.

· **Auto igniting:** Product is not selfigniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

· Lower:	Not determined.
· Upper:	Not determined.
· Relative density	Not determined.
· Vapour density	Not applicable.
· Evaporation rate	Not applicable.
· Water:	Insoluble.

· **Partition coefficient (n-octanol/water):** Not determined.

· **Dynamic:** Not applicable.

· **Kinematic:** Not applicable.

· **Organic solvents:** 0.0 %

· **Other information** No further relevant information available.

10 Stability and reactivity

· **Reactivity**

· **Chemical stability**

· **Thermal decomposition / conditions to be avoided:**

No decomposition if used and stored according to specifications.

· **Possibility of hazardous reactions** Attacks materials containing glass and silicate.

· **Conditions to avoid** No further relevant information available.

· **Incompatible materials:** No further relevant information available.

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· **Hazardous decomposition products:** No dangerous decomposition products known.

11 Toxicological information

- **Information on toxicological effects**
- **Acute toxicity:**
- **Primary irritant effect:**
- **on the skin:** No irritant effect.
- **on the eye:** No irritating effect.
- **Sensitization:** No sensitizing effects known.
- **Additional toxicological information:**

- **Carcinogenic categories**

- **IARC (International Agency for Research on Cancer)**

7789-75-5	calcium fluoride	3
14808-60-7	silicon dioxide	1

- **NTP (National Toxicology Program)**

14808-60-7	silicon dioxide	K
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- **OSHA-Ca (Occupational Safety & Health Administration)**

None of the ingredients is listed.

12 Ecological information

- **Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **Persistence and degradability** No further relevant information available.
- **Behavior in environmental systems:**
- **Bioaccumulative potential** No further relevant information available.
- **Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:** Water hazard class 1 (Self-assessment): slightly hazardous for water
- **Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **Other adverse effects** No further relevant information available.

13 Disposal considerations

- **Waste treatment methods**
- **Recommendation:** Must be specially treated adhering to official regulations.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.

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14 Transport information

· UN-Number · DOT, TDG, ADN, IMDG, IATA	Void
· UN proper shipping name · DOT, TDG, ADN, IMDG, IATA	Void
· Transport hazard class(es) · DOT, TDG, ADN, IMDG · Class · Class	Void Void -
· Packing group · DOT, TDG, IMDG, IATA	Void
· Environmental hazards: · Marine pollutant:	No
· Special precautions for user	Not applicable.
· Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code	Not applicable.
· Transport/Additional information:	Not dangerous according to the above specifications.
· UN "Model Regulation":	- -

15 Regulatory information

- **Safety, health and environmental regulations/legislation specific for the substance or mixture**
No further relevant information available.
- **Sara**

· **Section 355 (extremely hazardous substances):**

None of the ingredient is listed

· **Section 313 (Specific toxic chemical listings):**

1344-28-1 aluminium oxide

7439-96-5 manganese

· **TSCA (Toxic Substances Control Act):**

All ingredients are listed.

· **Proposition 65**

· **Chemicals known to cause cancer:**

14808-60-7 silicon dioxide

· **Chemicals known to cause reproductive toxicity for females:**

None of the ingredients is listed.

· **Chemicals known to cause reproductive toxicity for males:**

None of the ingredients is listed.

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· **Chemicals known to cause developmental toxicity:**

None of the ingredients is listed.

· **Carcinogeny categories**

· **EPA (Environmental Protection Agency)**

7439-96-5 manganese

D

· **TLV (Threshold Limit Value established by ACGIH)**

7789-75-5 calcium fluoride

A4

1344-28-1 aluminium oxide

A4

14808-60-7 silicon dioxide

A2

1309-48-4 magnesium oxide

A4

· **NIOSH-Ca (National Institute for Occupational Safety and Health)**

14808-60-7 silicon dioxide

· **Canadian substance listings:**

· **Canadian Domestic Substances List (DSL)**

65997-16-2 Secar

7789-75-5 calcium fluoride

1344-28-1 aluminium oxide

1312-76-1 Kali-Lithium-Wgl.

14808-60-7 silicon dioxide

1305-78-8 calcium oxide

471-34-1 calcium carbonate

7439-96-5 manganese

1309-48-4 magnesium oxide

1345-25-1 iron oxide

· **Canadian Ingredient Disclosure list (limit 0.1%)**

None of the ingredients is listed.

· **Canadian Ingredient Disclosure list (limit 1%)**

1344-28-1 aluminium oxide

14808-60-7 silicon dioxide

1305-78-8 calcium oxide

· **GHS label elements** The product is classified and labeled according to the Globally Harmonized System (GHS).

· **Hazard pictograms**



GHS05



GHS08

· **Signal word** Danger

· **Hazard-determining components of labeling:**

calcium oxide

silicon dioxide

· **Hazard statements**

Causes serious eye damage.

May cause cancer.

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· **Precautionary statements**

Wear eye protection / face protection.

Obtain special instructions before use.

Do not handle until all safety precautions have been read and understood.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do.

Continue rinsing.

Immediately call a poison center/doctor.

IF exposed or concerned: Get medical advice/attention.

Store locked up.

Dispose of contents/container in accordance with local/regional/national/international regulations.

· **Chemical safety assessment:** A Chemical Safety Assessment has not been carried out.

16 Other information

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· **Department issuing MSDS:** R&D

· **Contact:** Ir Nicolas Turomsza

· **Date of preparation / last revision** 04/29/2015 / -

· **Abbreviations and acronyms:**

IMDG: International Maritime Code for Dangerous Goods

DOT: US Department of Transportation

IATA: International Air Transport Association

ACGIH: American Conference of Governmental Industrial Hygienists

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

NFPA: National Fire Protection Association (USA)

HMIS: Hazardous Materials Identification System (USA)

TRGS: Technische Regeln für Gefahrstoffe (Technical Rules for Dangerous Substances, BAuA, Germany)

Acute Tox. 4: Acute toxicity, Hazard Category 4

Eye Dam. 1: Serious eye damage/eye irritation, Hazard Category 1

Carc. 1A: Carcinogenicity, Hazard Category 1A

· *** Data compared to the previous version altered.**