

Executive filler metals provide unparalleled quality, consistency and reliability. Designed to produce the highest quality welds, they will meet and exceed the performance standards necessary in today's demanding industrial environment. Available throughout North America from our qualified distributor partners; call today to begin your Executive experience.

## STAINLESS STEEL SOLID WIRE – [GMAW, GTAW, SAW\*, STRIP]

AWS/SFA A5.9

Executive 16-8-2	Executive 309/309L	Executive 317L	Executive 410
Executive 2209	Executive 309Si/LSi	Executive 320LR	Executive 410NiMo
Executive 2594	Executive 309LMo	Executive 330	Executive 420
Executive 307Si	Executive 316/316L	Executive 347	Executive 430
Executive 308/308H	Executive 316Si/LSi	Executive 385	Executive 439TiCu
Executive 308/308L	Executive 310	Executive 409Nb (409Cb)	Executive 630 (17/4 PH)
Executive 308Si/LSi	Executive 312		

A variety of sizes and packaging options are available upon request. \*Flux for Stainless SAW is also available from stock.

## STAINLESS STEEL FLUX CORED WIRE – [FCAW]

AWS/SFA A5.22

Executive 2209P	Executive 309L	Executive 316L	Executive 347
Executive 308L	Executive 309LP	Executive 316LP	Executive 410NiMoP
Executive 308LP	Executive 309LMo	Executive 330	

## STAINLESS STEEL COATED ELECTRODE – [SMAW]

AWS/SFA A5.4

Executive 16-8-2	Executive 309/309L	Executive 310	Executive 330
Executive 2209	Executive PLUS 309/309L	Executive 312	Executive 347/347H
Executive 2594	Executive 316/316L	Executive 317/317L	Executive 410
Executive 308/308L	Executive PLUS 316/316L	Executive 320LR	Executive 410NiMo
Executive PLUS 308/308L			

## NICKEL SOLID WIRE – [GMAW, GTAW, SAW\*, STRIP]

AWS/SFA A5.14

Executive 59 (ERNiCrMo-13)	Executive 82 (ERNiCr-3)	Executive 622 (ERNiCrMo-10)
Executive 60 (ERNiCu-7)	Executive 99 (ERNi-CI)	Executive 625 (ERNiCrMo-3)
Executive 61 (ERNi-1)	Executive 601 (ERNiCrFe-11)	Executive C-276 (ERNiCrMo-4)
Executive 67 (ERCuNi)	Executive 617 (ERNiCrCoMo-1)	Executive 686CPT (ERNiCrMo-14)

\*Nickel Coated Electrodes and flux for Nickel SAW are also available from stock.

## NICKEL FLUX CORED WIRE – [FCAW]

AWS/SFA A5.34

Executive 117 (ENiCrCoMo1T0-1/4)	Executive 72/20/3 (ENiCr3T0-1/4)
Executive 182 (ENiCrFe3T0-1/4)	Executive 69/15/2 (Weld-A)
Executive 56/21/14 (ENiCrMo10T0-1/4)	
Executive 57/15/16 (ENiCrMo4T0-1/4)	
Executive 60/22/9 (ENiCrMo3T0-1/4)	
Executive 70/30 (ENiCu7T0-1/4)	



**LOW ALLOY SOLID WIRE – [GMAW, GTAW, SAW]**

**AWS/SFA A5.23/5.28**

Executive 70S-A1	Executive 80S-B8	Executive EB2
Executive 80S/90S-D2	Executive 90S-B9	Executive EB2R
Executive 80S-B2	Executive 80S-Ni1	Executive EB3
Executive 70S-B2L	Executive 80S-Ni3	Executive EB3R
Executive 90S-B3	Executive 100S-1	Executive EB6
Executive 80S-B3L	Executive 120S-1	Executive EB8
Executive 80S-B6		Executive EB9

*Low alloy coated electrodes are also available from stock.*

**COBALT SOLID WIRE, METAL CORED WIRE AND ELECTRODE – [SMAW, GTAW, MCAW]**

**AWS/SFA A5.13/A5.21**

Executive Cobalt 1	Executive Cobalt 12	Executive Cobalt 21
Executive Cobalt 6		

**CARBON STEEL SOLID WIRE – [GMAW, GTAW]  
AWS/SFA A5.18**

Executive 70S-2	Executive 70S-6 (CCX)
Executive 70S-3	Executive 70S-6 (CF)
Executive 70S-6 (CC)	Executive 70S-6 (CFP)*

*\*P denotes tested to 20 ft-lb at -50°C (-58°F)*

**CARBON STEEL CORED WIRE – [FCAW, MCAW]  
AWS/SFA - A5.18 / A5.20**

Executive 71CM (E71T-1C/1M-9C/9M H8)
Executive 70C-6 MC (E70C-6M H4)

**ALUMINUM SOLID WIRE – [GMAW, GTAW]  
AWS/SFA A5.10**

Executive 1100	Executive 5183
Executive 4043	Executive 5356
Executive 4047	Executive 5554

*A variety of sizes and packaging options are available upon request.*

**TITANIUM SOLID WIRE – [GTAW]  
AWS/SFA A5.16**

Executive Ti-1
Executive Ti-2

*Other grades and formats are available upon request.*

**EXECUTIVE FILLER METALS**

Exocor has been providing ‘Executive’ service to the North American filler metal customers since 1997. We operate multiple distribution centers throughout the United States and Canada ensuring reliable just-in-time deliveries to most major markets.

Every member of the Exocor team is committed to providing a level of excellence in all their activities directed at achieving maximum customer satisfaction. In other words ‘Doing the common uncommonly well!’



**GAWDA**  
GASES AND WELDING DISTRIBUTORS ASSOCIATION



SAI GLOBAL  
ISO 9001  
Quality