

The executive concept was created to provide unique and superior products that are sold and serviced exclusively by Exocor and our authorized distribution partners. Only when you see the gold seal do you have the assurance that you have received the reliability and unmatched value of industry leading technology.


**STAINLESS STEEL SOLID WIRE – [GMAW, GTAW, SAW\*, STRIP]**
**AWS/SFA A5.9**

Executive 16-8-2	Executive 309L	Executive 312	Executive 409Nb (409Cb)
Executive 2209	Executive 309LSi	Executive 317L	Executive 410
Executive 2594	Executive 309LMo	Executive 320LR	Executive 410NiMo
Executive 308/308H	Executive 316L	Executive 330	Executive 420
Executive 308L	Executive 316LSi	Executive 347	Executive 430
Executive 308LSi	Executive 310	Executive 385	Executive 439Ti
			Executive 630 (17/4 PH)

*A variety of sizes and packaging options are available upon request. \*Flux for Stainless SAW is also available from stock.*

**STAINLESS STEEL FLUX CORED WIRE – [FCAW]**
**AWS/SFA A5.22**

Executive 2209	Executive 309L	Executive 312	Executive 385
Executive 2553	Executive 316L	Executive 317L	Executive 410
Executive 308H	Executive 309LMo	Executive 330	Executive 410NiMo
Executive 308L	Executive 310	Executive 347	Executive 630

**STAINLESS STEEL COATED ELECTRODE – [SMAW]**
**AWS/SFA A5.4**

Executive 16-8-2	Executive 309/309L	Executive 317/317L	Executive 385
Executive 2209	Executive 316/316L	Executive 320LR	Executive 410
Executive 2594	Executive 310	Executive 330	Executive 410NiMo
Executive 308/308L	Executive 312	Executive 347/347H	

**NICKEL SOLID WIRE – [GMAW, GTAW, SAW\*, STRIP]**
**AWS/SFA A5.14**

Executive 55 (ERNiFe-CI)	Executive 82 (ERNiCr-3)	Executive 622 (ERNiCrMo-10)
Executive 59 (ERNiCrMo-13)	Executive 99 (ERNi-CI)	Executive 625 (ERNiCrMo-3)
Executive 60 (ERNiCu-7)	Executive 601 (ERNiCrFe-11)	Executive C-276 (ERNiCrMo-4)
Executive 61 (ERNi-1)	Executive 617 (ERNiCrCoMo-1)	Executive 686CPT (ERNiCrMo-14)
Executive 67 (ERCuNi)		

*\*Nickel Coated Electrodes and flux for Nickel SAW are also available from stock.*

**NICKEL FLUX CORED WIRE – [FCAW]**
**AWS/SFA A5.34**

Executive 117 (ENiCrCoMo1T0-1/4)	Executive 60/22/9 (ENiCrMo3T0-1/4)
Executive 182 (ENiCrFe3T0-1/4)	Executive 70/30 (ENiCu7T0-1/4)
Executive 56/21/14 (ENiCrMo10T0-1/4)	Executive 72/20/3 (ENiCr3T0-1/4)
Executive 57/15/16 (ENiCrMo4T0-1/4)	



'Doing the common uncommonly well'

## HARDFACING FLUX CORED WIRE – [FCAW]

NO AWS CLASSIFICATION

### BUILDUP & HARDFACING

Executive BUILDUP  
Executive MULTI-BUILD  
Executive SMOOTH BUILD  
Executive QUICK BUILD  
Executive WELDAL

### CHROME CARBIDE OVERLAY

Executive VERSA-WEAR  
Executive OPTI-WEAR  
Executive MAX-WEAR

### COMPLEX CARBIDES

Executive HARFAC  
Executive HARFAC PLUS

### PREMIUM HARDFACING

Executive TUFFWELD  
Executive MULTI-WEAR

A variety of sizes and packaging options are available upon request.

## LOW ALLOY SOLID WIRE – [GMAW, GTAW, SAW]

AWS/SFA A5.23/5.28

Executive 70S-A1 (1/2Mo)

Executive 80S/90S-D2 (1/2Mo)

Executive 80S-B2 (1-1/4Cr,1/2Mo)

Executive 70S-B2L (1-1/4Cr,1/2Mo)

Executive 90S-B3 (2-1/4Cr,1Mo)

Executive 80S-B3L (2-1/4Cr,1Mo)

Executive 80S-B6 (5Cr)

Executive 80S-B8 (9Cr)

Executive 90S-B9 (P-91)

Executive 80S-Ni1 (1-Ni)

Executive 80S-Ni3 (3-Ni)

Executive 100S-1

Executive 120S-1

Executive EB2 (1-1/4Cr,1/2Mo)

Executive EB2R (X-factor 1-1/4Cr,1/2Mo)

Executive EB3 (2-1/4Cr,1Mo)

Executive EB3R (X-factor 2-1/4Cr,1Mo)

Executive EB6 (5Cr)

Executive EB8 (9Cr)

Executive EB9 (P-91)

Low alloy coated electrodes are also available from stock.

## COBALT FLUX CORED WIRE – [FCAW]

AWS/SFA A5.21

Executive Cobalt 1 (ERCCoCr-C)

Executive Cobalt 6 (ERCCoCr-A)

Executive Cobalt 12 (ERCCoCr-B)

Executive Cobalt 21 (ERCCoCr-E)

Cobalt electrodes and bare rod are also available from stock.

## MILD STEEL SOLID WIRE – [GMAW, GTAW]

AWS/SFA A5.18

Executive 70S-2

Executive 70S-3

Executive 70S-6 (CC)

Executive 70S-6 (CCX)

Executive 70S-6 (CF)

Executive 70S-6 (CFP)\*

\*P denotes pretested to 20 ft-lb at -50°C (-58°F)

## MILD STEEL FLUX CORED WIRE – [FCAW]

AWS/SFA A5.20

Executive 70 (E70T-1/9C)

Executive 71 (E71T-1/9C -1/9M)

Executive 71AP (E71T-1/9C -1/9M)

## ALUMINUM SOLID WIRE – [GMAW, GTAW]

AWS/SFA A5.10

Executive 1100

Executive 4043

Executive 4047

Executive 5183

Executive 5356

Executive 5554

A variety of sizes and packaging options are available upon request.

## TITANIUM SOLID WIRE – [GTAW]

AWS/SFA A5.16

Executive Ti-1

Executive Ti-2

Other grades and formats are available upon request.

## EXECUTIVE FILLER METALS

Exocor has been providing 'Executive' service to the North American filler metal customers since 1997. We operate multiple distribution centers throughout the United States and Canada ensuring reliable just-in-time deliveries to most major markets.

Every member of the Exocor team is committed to providing a level of excellence in all their activities directed at achieving maximum customer satisfaction. In other words 'Doing the common uncommonly well'!



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